

MODEL

GC20688 系列

自动剪线综合送料厚料平缝机

Heavy duty compound feed lockstitcher with automatic thread trimmer

- GC20688-1/-2
- GC20688-1D/-2D
- GC20688-1DZ
- GC20688-1BD
- GC20688-1BDL/-2BDL
- GC20688-1DE



GC20688-1D 自动剪线单针综合送料厚料平缝机

本系列机型具有自动切线、自动倒缝和自动压脚提升功能及压脚交互运动量切换、针距大小自动切换装置。送料量大、噪音低、切线装置信赖可靠。在缝制过程中可方便地进行不同针距的自动切换（加密缝）。本机采用气动式压脚提升及倒缝，内藏式卷线装置，大型顶置式旋钮可方便地调节设定压脚交互量，并自动调整适当的缝速。倒缝、补针、加密缝、加固缝操作简便。自动润滑装置使本机运转轻滑，经久耐用。适用于缝制各种汽车坐垫、车内装饰、布艺家具、帐篷伞具、旅行箱包、体育用品等各种皮革、尼龙、合成皮革、帆布类的中厚料或厚料缝料。

- GC20688-1/-2 单针 / 双针综合送料厚料平缝机
- GC20688-1D/-2D 单针 / 双针自动剪线综合送料厚料平缝机
- GC20688-1BD 单针自动剪线综合送料厚料平缝机
- GC20688-1BDL/-2BDL 单针 / 双针长臂自动剪线综合送料厚料平缝机
- GC20688-1DE 单针自动剪线综合送料厚料平缝机（带包边装置）
- GC20688-1DZ 直驱式单针自动剪线综合送料厚料平缝机

This machine is designed with automatic thread trimming, automatic back tacking, automatic presser foot lifting, presser foot alternation adjuster and automatic stitch regulator, featuring large feeding amount, quiet performance, reliable thread trimming, easy operation for back tacking, stitch compensation, dense stitching and bartacking. Besides, it adopts pneumatic presser foot lifting, pneumatic back tacking and built-in bobbin winder. The big top dial enables convenient adjustment of presser foot alternating amount and proper sewing speed, and the automatic lubricating system makes the machine run smoothly and durably. It is available in stitching leather, nylon, synthetic leather, canvas for car seat, car interior decoration, upholstery, tent, umbrella, traveling case, traveling bag, sports requisites, etc.

- GC20688-1/-2 Single-needle / Twin-needle heavy duty compound feed lockstitcher
- GC20688-1D/-2D Single-needle / Twin-needle heavy duty compound feed lockstitcher with trimmer
- GC20688-1BD Single-needle heavy duty compound feed lockstitcher with trimmer and large hook
- GC20688-1BDL/-2BDL Single-needle / Twin-needle Long arm heavy duty compound feed lockstitcher with trimmer
- GC20688-1DE Single-needle heavy duty compound feed lockstitcher with trimmer with edge binder
- GC20688-1DZ Direct drive single-needle heavy duty compound feed lockstitcher with trimmer

主要技术参数 Main technical specifications

型号 Model	最高缝速 Max sewing speed	线迹长度 Stitch length	压脚提升 Presser foot lift	机针 Needle size	旋梭 Rotating hook	压脚交互运动量 Presser foot alternation	压脚自动提升装置 Auto presser foot lifter	交互运动量切换装置 Presser alternation adjuster	倒缝装置 Reverse feeding device	操作空间 Working space	电动机 Motor
GC20688-1	2800 r.p.m.	0-9 mm	手动 / 膝控 By hand / knee	DP × 17 18°-25°	1.6 倍大旋梭 Large vertical hook (1.6 times)	1.5-7 mm	○	○	手动气缸助力 Manual or pneumatic	300 × 120 mm	500 瓦缝制机专用电机 1400 转/分 500W Clutch motor 1400 r.p.m.
GC20688-2	2800 r.p.m.	0-9 mm	9 / 16 mm	DP × 17 18°-25°		1.5-7 mm	○	○		300 × 120 mm	
GC20688-1D/1DE	3500 r.p.m.	0-9 mm	气动 16 mm 16 mm By pneumatic	DP × 17 18°-25°	特大型旋梭 Extra large hook	1.5-7 mm	气缸式 Pneumatic	气缸式 Pneumatic	自动倒缝 Auto reverse feeding	300 × 120 mm	220 伏 750 瓦 伺服电机 220V750W Servo motor
GC20688-2D	3200 r.p.m.	0-9 mm		DP × 17 18°-25°		1.5-7 mm				300 × 120 mm	
GC20688-1BD	2800 r.p.m.	0-9 mm		DP × 17 18°-25°		1.5-7 mm				300 × 120 mm	
GC20688-1BDL	2400 r.p.m.	0-9 mm		DP × 17 18°-25°	1.5-7 mm	710 × 120 mm					
GC20688-2BDL	2400 r.p.m.	0-9 mm		DP × 17 18°-25°	1.5-7 mm	710 × 120 mm					
GC20688-1DZ	3500 r.p.m.	0-9 mm	DP × 17 18°-25°	1.6 倍大旋梭 Large vertical hook (1.6 times)	1.5-7 mm				300 × 120 mm	220 伏 850 瓦 伺服电机 220V850W Servo motor	

针间距 Needle gauge

GC20688-2 GC20688-2-D GC20688-2BDL 标准 Standard 8 mm 特殊 Special 3.2 6.4 10 12 16 mm

特殊规格针间距请在订货时指定
Please specify for special needle gauge when ordering

