

MODEL

# GL13118/-13128 系列

## 暗缝机

Blindstitch sewing machine

GL13118-1/-2/-1D

GL13128-1/-2

本机采用针杆挑线、摆动线勾结构，组成曲形单线链式线迹，能满足中西服、外衣、裙子等服料的摆缝、扎卜，暗缝工艺的要求，并能适应中厚度的针、棉、化纤等织物的使用。调换相应的针板、机针、抬布轮零件，更能扩大使用范围。

GL13118-1D 自动剪线暗缝机

This model is designed with needle bar thread take-up and spreader to produce single thread chainstitch. It is available to perform blind stitching on light to medium heavy weight material such as knitting, cotton and synthetic fabric. The application can be expanded by changing needle plate, needle and roller presser foot.

GL13118-1D Blindstitch sewing machine with thread trimmer

本机采用单弧针摆动刺料，摆动线钩勾线，形成 103 型单线链状线迹的工业缝纫机。它适用于缝制各类中等厚度织物的暗缝工序，如裤管口、上衣下摆的暗缝，袜子、手套等物件的暗缝。本机结构先进，设计合理，性能优良，运转平稳，噪音小，配合精密，寿命长，线迹优美，操作方便，是缝纫业必不可少的设备之一。

This model is designed with a single needle and spreader to produce No.103 single thread chainstitch. It is available to perform blind stitching on light to medium heavy weight textile fabric, such as cuffs, bottom of coats, etc. It features advanced structure, reasonable design, excellent performance, smooth running, low noise, beautiful stitches and easy operation. And it is one of the essential sewing equipments.



GL13118-1 暗缝机

主要技术参数 Main technical specifications

型号 Model	最高缝速 Max sewing speed	最大线迹长度 Max. stitch length	压脚降程 Presser foot lift	机针 Needle size	电机功率 Motor power
GL13118-1	2500 r.p.m.	7 mm	8 mm	LW × 6T11* 14* 16*	250 W
GL13118-2	2500 r.p.m.	3 - 8 mm	12 mm	GL × 1 NM75-100 (LWT × 6T 3*-4*)	270 W



## GL13118-2 筒式暗缝机

Cylinder  
bed blindstitch  
sewing machine



## GL13128-1 暗缝机

Blindstitch  
sewing  
machine

本机采用单弧针摆动刺料，摆动线钩勾线，形成 103 型单线链状线迹的工业缝纫机。它适用于缝制各类中等厚度织物的暗缝工序，如裤管口、袋口、上衣下摆的暗缝，袜子、手套等小口径物件的暗缝。

This model is designed with needle bar thread take-up and spreader to produce single thread chainstitch. It is available to perform blind stitching on light to medium heavy weight material such as knitting, cotton and synthetic fabric. The application can be expanded by changing needle plate, needle and roller presser foot.

主要技术参数 Main technical specifications

型号 Model	最高缝速 Max sewing speed	最大线迹长度 Max. stitch length	暗缝间距比 Blindstitch ratios	压脚降程 Presser foot lift	机针 Needle size	电机功率 Motor power
GL13128-1	1300 r.p.m.	3 - 8 mm	1:1 2:1	7 mm	GL × 1 NM75-100 (LWT × 6T 3*-4*)	150 W
GL13128-2	1300 r.p.m.	3 - 8 mm	1:1	7 mm		150 W



## GL13128-2 筒式暗缝机

Cylinder  
bed blindstitch  
sewing machine